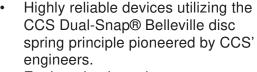


CustomControlSensors

Hazardous Areas Adjustable Pressure Switch

646V*E* & 646GV*E - Diaphragm Sensor

DESCRIPTION



- Engineering based on aerospace technology.
- Rigid, midsize and internally adjustable for convenient field set point adjustment.
- Repeatable and stable set points.
- Vibration and shock resistant.
- High cycle life.
- High over-pressure capability. (System and Proof)
- Certified explosion proof hermetically sealed electrical assembly for environmental protection.
- Various options for wetted materials and electrical ratings to meet a wide range of application requirements and media compatibility.
- vacuum to pressure applications. SHIPPING WEIGHT: APPROXIMATELY 56 OUNCES (1587 GRAMS)

Suitable for ultra low pressure and

SERIES:

646V*E* 646GV*E*

ADJUSTABLE SET POINT RANGE: VACUUM:

1 to 28.5" Hg 25 to 724 mm Hg **CROSSOVER:**

> 20" Hg Vacuum to 12 PSIG 508 mm Hg to 0.83 bar

OPERATING TEMPERATURE: Temperature limits change with O-ring selection.

-40° to 186°F -40° to 86°C

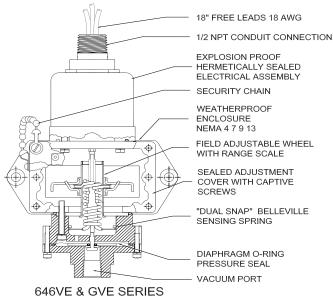
STANDARD FEATURES:

- Hermetically Sealed Electrical Assembly
- CE Mark
- Dual Seal: ANSI/ISA-12.27.01
- NACE MRO175 / ISO 15156
- NEMA: 4, 7, 9,13 / IP66
- CRN
- U.L. / CSA Listed

INSTALLATION DRAWING

.87 (22.1 mm) .25 (6,4 mm) WRENCH FLAT 3.30 (83,8 mm) MAX 1.45 (36,8 mm) COVER CHAIN 4.25 (107,9 mm) FREE LEADS 18 AWG CONDUIT CONNECTION 2.12 (53,8 mm) NAMEPLATE LOCATION .265 (6,7 mm) DIAMETER MOUNTING HOLE (2 PLACES) 8.0 (203.2 mm) MAX ADJUSTMENT WHEEL RANGE SCALE 3.17 (80,5 mm) MAX 2.8 (71,1 mm) MAX: VE MODEL 3.5 (88,9 mm) :GVE MODEL VACUUM PORT 1/4-18 NPT 1.45 (36,8 mm)

DESIGN PRINCIPLES



FIELD SETTING: Open access cover. Turn clockwise to increase settings. Counterclockwise to decrease settings.

NOTE: DO NOT USE ELECTRICAL HEX FOR TORQUING.



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OPERATING AND ORDERING DATA

	WETTED F	PARTS: 1/4"-	18 NPT AL	.UMINUM F	PRESSURE F	PORT. POLY	IMIDE DI	APHRAG	M . BUNA N	O-RING		
OFFIC	ADJUSTABLE SET POINT RANGE				APPROX.				,			
SERIES 646VE*	INCREASING VACUUM INCHES Hg (mm Hg)		DECREASING VACUUM INCHES Hg (mm Hg)		DEAD BAND INCHES Hg (mm Hg)		SYSTEM PRESSURE PSIG (BAR)		PROOF PRESSURE PSIG (BAR)			
646VE*1	3.5-28.5	3.5-28.5 (89-724) 1-26 (25-		25-660)	2.5 (64)		150 (10.3)		250 (17.2)			
SERIES 646VZE*	WETTED PARTS: 1/2"-14 NPT 316 STAINLESS STEEL PRESSURE PORT, POLYIMIDE DIAPHRAGM, VITON O-RING											
	ADJUSTABLE SET POINT RANGE				APPROX.		SYSTEM		PROOF			
	INCREASING VACUUM INCHES Hg (mm Hg)		DECREASING VACUUM INCHES Hg (mm Hg)		DEAD BAND INCHES Hg (mm Hg)		PRESSURE PSIG (BAR)		PRESSURE PSIG (BAR)			
646VZE*1	3.5-28.5	(89-724)	1-26 (2	1-26 (25-660) 2.5 (64)		150 (10.3)		250 (17.2)				
SERIES 646GVE* CROSSOVER (VACUUM TO GAGE)	WETTED PARTS: 1/4"-18 NPT ALUMINUM PRESSURE PORT, POLYIMIDE DIAPHRAGM, BUNA N O-RING											
	ADJUSTABLE SET POINT RANGE VACCUM		APPROX. DEAD BAND INCHES Hg (mm Hg) VACUUM		ADJUSTABLE SET POINT RANGE GAGE PRESSURE		APPROX. DEAD BAND PSI (BAR) GAGE PRESSURE		SYSTEM PRESSU RE	PROOF PRESSU RE		
	INCREASING VACUUM INCHES Hg (mm Hg)	DECREASING VACUUM INCHES Hg (mm Hg)	AT TOP OF RANGE	AT BOTTOM OF RANGE	INCREASING PRESSURE PSI (BAR)	DECREASING PRESSURE PSI (BAR)	AT TOP OF RANGE	AT BOTTOM OF RANGE		PSIG (BAR)		
646GVE*2	1.5-18 (38-457)	0.5-17 (3-493)	1.0 (25)	1.0 (25)	1.0-10 (0.068-0.68)	0.5-9.5 (0.034-0.65)	0.5 (0.034)	0.5 (0.034)	500 (34.5)	750 (52)		
	WETTED PARTS: 1/4"-18 NPT STAINLESS STEEL PRESSURE PORT, POLYIMIDE DIAPHRAGM, VITON O-RING											
SERIES 646GVZE* CROSSOVER (VACUUM TO GAGE)	ADJUSTABLE SET POINT RANGE VACCUM		APPROX. DEAD BAND INCHES Hg (mm Hg) VACUUM		ADJUSTABLE SET POINT RANGE GAGE PRESSURE		APPROX. DEAD BAND PSI (BAR) GAGE PRESSURE		SYSTEM PRESSURE	PROOF PRESSURE		
	INCREASING VACUUM INCHES Hg (mm Hg)	DECREASING VACUUM INCHES Hg (mm Hg)	AT TOP OF RANGE	AT BOTTOM OF RANGE	INCREASING PRESSURE PSI (BAR)	DECREASING PRESSURE PSI (BAR)	AT TOP OF RANGE	AT BOTTOM OF RANGE	PSIG (BAR)	PSIG (BAR)		
646GVZE*2	1.5-18 (38-457)	0.5-17 (3-493)	1.0 (25)	1.0 (25)	1.0-10 (0.068-0.68)	0.5-9.5 (0.034-0.65)	0.5 (0.034)	0.5 (0.034)	500 (34.5)	750 (52)		

HOW TO ORDER

Follow these steps to build your part number:

- 1. Specify the series based on your required set point, range, dead band, system pressure and proof pressure.
- 2. Add desired options model code letter.
- Add the applicable standard suffix number.

(Ex: 646GVZE2-7008)

PRESSURE CONVERSION

1 BAR = 14.5 PSI1 kPa = 0.145 PSI

CERTIFICATIONS

Consult CCS website for complete certification and approval listing.

OPTIONAL STANDARD MODIFIED SUFFIXES

7005: Viton/Dacron Diaphragm, Viton O-Ring & Stainless Steel Port Cap (VZ Models only)

7008: Gold Contacts 7011: Stainless Steel Port and Diaphragm 7054: 2 Meter Free Leads

7076: 18 inch Teflon Free Leads (Low Temp Wire)

Note: Additional modified standard suffixes are available, consult CCS sales department or CCS Representative.

ELECTRICAL ENCLOSURE CERTIFICATIONS

* c-UL, U.L./CSA Explosion Proof: Div. 1, 2 hermetically sealed electrical assembly P/N 17-51 (17-73 for M model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and Canadian Standard Association (CSA) Testing Laboratories (File No. LR22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

ATEX - Baseefa certified for potentially explosive atmospheres. Models 646**Y, II 2 GD Ex d IIC, Baseefa 05ATEX0011X. (Option Y)

OPTIONS MODEL CODES

A: Viton® O-Ring

(STD on GVŽE models) Ethylene Propylene O-Ring

M: DPDT Electrical

Y: ATEX / GOST Certified **Electrical Assembly** (Consult CCS Sales Department for GOST options and requirements.)

X: Double Break Electrical Assembly

ELECTRICAL CHARACTERISTICS

RATING OF SWITCH ELEMENT

		AMPERES						
١	OLTS	SPDT	DPDT "M"	Dbl Brk "X"				
		Res.	Res.	Res.				
125 AC	- 50/60 Hz	15	5	15				
250 AC	- 50/60 Hz	15	5	15				
480 AC	- 50/60 Hz	15	-	15				
28 DC		-	5	-				
125 DC		.5	.5	1				
250 DC		.2	-	.5				
*125 AC	- 50/60 Hz	1 max	1 max	-				
*30 DC		1 max	1 max	-				
*Gold Contacts -7008 Suffix								

SCHEMATIC AND WIRING CODE

Note: In gage mode, wiring diagram will be in reverse.

